

D



Mfg Leadtime: 0

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DOWNTIME CODE #1	PAID LUNCH BREAK		1
DOWNTIME CODE #2	MECHANICAL		2
DOWNTIME CODE #3	ELECTRICAL		3
DOWNTIME CODE #4	WHEEL CHANGE		4
DOWNTIME CODE #5	TRAINING		5
DOWNTIME CODE #6	NO WORK		6
DOWNTIME CODE #7	GROUP LEADER ACTIVITY		7
DOWNTIME CODE #8	UNION BUSINESS		8
DOWNTIME CODE #9	FIRST AID		9
DOWNTIME CODE #10	LABOR/MGT MEETING		10
DOWNTIME CODE #11	CLEANING MACHINE		11
DOWNTIME CODE #12	WAITING FOR MEASURE MACHINE		12
DOWNTIME CODE #13	POWER FAILURE		13
DOWNTIME CODE #15	REGRIND ROLLS		15
DOWNTIME CODE #17	RACK AND STACK		17
DOWNTIME CODE #18	IN HOUSE TOOLING		18
DOWNTIME CODE #19	SAFETY COMMITTEE		19
DOWNTIME CODE #51	HEAT TREAT		51
DOWNTIME CODE #52	PACKAGE		52
DOWNTIME CODE #53	INSIDE TRUCKING		53
DOWNTIME CODE #54	RECEIVE RAW MATERIAL		54
DOWNTIME CODE #57	OILING TOOLS		57
DOWNTIME CODE #60	INSPECTION		60
DOWNTIME CODE #71	LASER MARKING "-U" ITEMS		71
DOWNTIME CODE #91	REWORK		91
DOWNTIME CODE #100	WAITING ON SETUP		100
DOWNTIME CODE #500	REDRESS		500